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JULY 1977

DAIRY PLANTS SURVEYED and APPROVED for USDA GRADING SERVICE

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U. S. DEPARTMENT OF AGRICULTURE
AGRICULTURAL MARKETING SERVICE
Dairy Division Washington, D. C.

PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Inspection and Grading Branch regional office. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each state has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.

Codes listed below denote products which are eligible for
USDA grading or inspection service at USDA approved
dairy plants listed in this publication

Butter Products - B

- B1 Butter
- B2 Whipped Butter
- B3 Anhydrous Milk Fat
- B4 Butteroil
- B5 99.8% Milk Fat from Whey Cream
- B6 Concentrated Milkfat

Cheese and Cheese Products - C

- C1 Cheddar
- C2 Colby
- C3 American (Cheddar, Colby, Granular Curd, Washed Curd)
- C4 Swiss
- C5 Brick
- C6 Muenster
- C7 Monterey Jack
- C8 Limburger
- C9 Neufchatel
- C10 Cream
- C11 Bakers
- C12 Cottage
- C13 Farmers
- C14 Ricotta
- C15 Ricottone
- C16 Blue
- C17 Mozzarella, Part Skim Mozzarella, Low Moisture Mozzarelia, Low Moisture Part Skim Mozzarella
- C18 Provolone
- C19 Scamorze, Part Skim Scamorze, Low Moisture Scamorze, Low Moisture Part Skim Scamorze
- C20 Parmesan
- C21 Romano
- C22 Hard Grating Cheese
- C23 Grated or Shredded Cheese
- C24 Grated American Cheese Food
- C25 Dry Pasteurized Process American Cheese
- C26 Dry Pasteurized Process Cheese Food
- C27 Cold-Pack Cheese
- C28 Cold-Pack Cheese Food
- C29 Blended Dried Cheese
- C30 Edam
- C31 Gouda
- C32 Ground Natural Cheese
- C33 Caciocavallo
- C34 Asiago
- C35 Queso Blanco
- C36 Gorgonzola
- C37 Bondost
- C38 Cheese Curd
- C39 Brie
- C40 Camembert
- C41 Feta
- C42 Fontinello
- C43 Port du Salut

Dry Milk Products - D

- D1 Nonfat Dry milk, Spray Process
- D2 Instant Nonfat Dry Milk
- D3 Nonfat Dry Milk, Roller Process
- D4 Dry Whole Milk, Spray Process
- D5 Dry Whole Milk, Roller Process
- D6 Dry Buttermilk, Spray Process
- D7 Dry Buttermilk, Roller Process
- D8 Dry Whey
- D9 Dry Skim Milk-Buttermilk Blend, Spray

Milk and Dairy Products - M

- M1 Whole Milk
- M2 Cream
- M3 Whey Cream
- M4 Sour Cream (Plant cultured)
- M5 Plastic Cream
- M6 Packaged Coffee Cream
- M7 Skim Milk
- M8 Condensed Skim Milk
- M9 Condensed Milk
- M10 Sweetened Condensed Milk
- M11 Evaporated Milk
- M12 Buttermilk
- M13 Condensed Buttermilk
- M14 Whey
- M15 Condensed Whey
- M16 Ice Cream Mix Base
- M17 Infant Formula
- M18 Neutralized Buttermilk
- M19 Condensed Neutralized Buttermilk
- M20 Whey Protein Concentrate
- M21 Canned Milk

Codes continued on next page.

Codes listed below denote products which are eligible for
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Specialty Products - S

- S1 Dry Whey - Buttermilk Blend
- S2 Dry Whey-Skim Milk Blend
- S3 Dry Dairy Blend
(All Dairy Ingredients)
- S4 Dry Dairy Blend (With Cereal
Ingredients)
- S5 Calcium Reduced Dried Skim Milk
- S6 Dry Cream Substitute
- S7 Dry Non-Dairy Food Products
- S8 High-Acid Dry Cream
- S9 Instant Diet Foods
- S10 Lactose
- S11 Dry Cultured Buttermilk
- S12 Sodium Caseinate
- S13 Dry Malted Milk
- S14 Condensed Infant Formula for Drying
- S15 Dry Infant Formula
- S16 Yogurt
- S17 Dry Yeast
- S18 Dry Mix Base for Frozen Desserts
- S19 Dairy Topping
- S20 Non-Dairy Topping
- S21 Pudding

Specialty Products - S (Cont.)

- S22 Dried Skim Milk Modified with Calcium Hydroxide and Di-sodium Phosphate
- S23 Dry Modified Whey - Caseinate Blend
- S24 Whey Soy Drink Mix
- S25 Dry Whey-Soya-Caseinate Blend
- S26 Dry Neutralized Buttermilk
- S27 Dry Neutralized Whey
- S28 Dry Whey Caseinate Blend
- S29 Dry Whey-Soya Isolate Blend
- S30 Dry Whey-Soya-Vegetable Fat Blend
- S31 Dry Partially Delactosed Whey
- S32 Dry Partially Demineralized Whey
- S33 Dry Whey Protein Concentrate
- S34 White Sauce Mix
- S35 Extruded Yeast-Soya Blends
- S36 Dry Yeast-Whey Blends

Codes shown below denote processing or packaging operations which meet USDA requirements for facilities and sanitation. Approval is limited to the designated kind of operation, and does not constitute eligibility for grading of finished products from such operation, unless the bulk dairy products or source ingredients for packaging or processing are made by a USDA approved plant. See page 3 and above for codes indicating products eligible for USDA grading.

Packaging and Processing - P

- P1 Butter Packaging
- P2 Butter Canning
- P3 Nonfat Dry Milk Packaging
- P4 Instant Nonfat Dry Milk Packaging
- P5 Dry Whole Milk Packaging
- P6 Dry Infant Formula Packaging
- P7 Dry Cream Substitute Packaging
- P8 Diet Food Packaging
- P9 Cheese Processing
- P10 Natural Cheese Packaging
- P11 Dry Egg Solids Mix Packaging
- P12 Dry Meat Loaf Mix Packaging
- P13 Butteroil Processing
- P14 Grated or Shredded Cheese Drying
- P15 Dry Dairy Blend Packaging
- P16 Egg Nog Dry Blending and Packaging

Packaging and Processing - P (Cont.)

- P17 Dry Food Products Blending and Packaging
- P18 Whey Caseinate Blend Drying
- P19 Cold-Pack Cheese and Cold-Pack Cheese Food Manufacturing and Packaging
- *P20 Margarine Processing and Packaging
- *P21 Whipped Margarine Processing and Packaging
- P22 Casein Conversion and Caseinate Drying
- P23 Pasteurized Process Cheese Drying and Packaging
- P24 Pasteurized Process Cheese Food Drying and Packaging

*Manufactured from Vegetable Oil. (Margarine made with animal fat ingredients is under inspection of Animal and Plant Health Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ALABAMA-01</u>			
22	M & T Cheese Co., Inc	Uniontown	C3 M3
<u>ARIZONA-04</u>			
15	United Dairymen of Arizona	Tempe	B1 C3 D1 D6 P1
<u>ARKANSAS-05</u>			
801	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C1 C2 C4 C5 C6 C7 M2 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
698	Pet., Inc.	Siloam Springs	M1
60	Sugar Creek Foods Div. of Beatrice Foods	Russellville	B1 M1 M12 P1
<u>CALIFORNIA-06</u>			
655	Adohr Farms	Tulare	M14
649	California Coop. Creamery	Petaluma	B1 M9 D1 D6 \$33
720	California Milk Producers	Artesia	C1 D1 M2 M8
36	Carnation Co.	Gustine	M11
214	Carnation Co.	Turlock	M1
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	*Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 M14 M15 P1 S3
31	Danish Cry. Assn.	Fresno	B1 D1 D6
1606	Double D Foods	Industry	P20
219	Foremost Foods Co.	Hughson	B1 B3 D1
33	Foremost Foods Co.	Lemoore	C17
541	Foremost Foods Co.	Loleta	M2
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	B1 D1 D6 M2 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6
216	Knudsen Corp.	Los Angeles	B1
311	Knudsen Dairy Products	Tipton	B1 D1
53	Knudsen Foods Products	Modesto	D1 M2
25	Knudsen Foods Products	Visalia	M14
69	Leprino Cheese Company	Tracy	C17 M2 M20 \$33
229	Masson Cheese Corp.	Bell	C33 P14
178	Nemcal, Inc.	Lodi	P3
3144	Safeway	Hanford	M14
748	San Joaquin Valley Dairymen	Los Banos	B1 D1 D6 M9 P1
1738	San Joaquin Valley Dairymen	Newman	B1 D1 D6 M2 P1
530	Shedd's Food Products	Sunnyvale	P1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Cont.)</u>			
578	Sonoma Mission Creamery	South San Francisco	B1 D6
96	Stauffer Chemical Co.	Visalia	S31 S33
1302	Wilsey Bennett Co.	San Francisco	P1
44	Wilsey Foods Co.	City of Commerce	P1
5536	Wilsey Foods Co.	Los Angeles	P1 P20
<u>COLORADO-08</u>			
128	Beatrice Foods Co.	Denver	B1 P1
137	Bredan Creamery Co.	Denver	P1
91	Carnation Co.	Johnstown	M11
56	Leprino Cheese Co.	Denver	C14 C17 P10
<u>CONNECTICUT-09</u>			
111	Yankee Milk Inc.	Newington	B1 D1 D2 D4 D6 M2 M6 M8 S19
<u>GEORGIA-13</u>			
080	Atlanta Dairies Coop.	Carrollton	C3 M3
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16</u>			
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 D1 D6 D8 P1
46	Kraft Foods	Blackfoot	C3 C7 C17 M3
48	Kraft Foods	Caldwell	C1 M14
47	Kraft Foods	Carey	C3 M3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C2 C5 C6 C7
52	Kraft Foods	Rupert	C3 C4 M3
35	Meadow Gold Dairies	Boise	B1
59	Nelson Ricks Cry. Co.	Rexburg	C1 C7
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3 C7
76	Western General Dairies	Idaho Falls	B1 C3 D1 D4 D6
60	Ward's Cheese	Richfield	C3 M3
<u>ILLINOIS-17</u>			
65	Berkshire Foods, Inc.	Chicago	P1
2650	Carnation Co.	Jacksonville	P7 S6

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17 (Cont.)</u>			
900	Cloud Machine Co.	Skokie	P7
56	Danish Maid Butter Co.	Chicago	P1 P13
267	Dean Foods	Pecatonica	D8 P7 P17 S6 S34
135	Dean Foods	Rockford	C11 M15 S6 P7
77-M	Dry Milk Products, Inc.	Decatur	S3 S4 S25
559	Kolb-Lena	Lena	C1 C2 C4 C39 C40 C41
122	Ko-Pac, Inc.	Momence	P16
561	Kraft Foods	Galena	C3 C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
185-M	Lauritzem and Co.	Wheeling	P8 P11 P12 P15 P17
586-M	Lorraine Cheese Co.	Pittsfield	C4 M3
205	Milnot Co.	Litchfield	B1
582	Nauvoo Milk Producers, Inc.	Nauvoo	C16
60	Oak Brand Ice Cream	Freeport	B1
611	Sugar Creek Foods	Pana	B1 P1
Div. of Beatrice Foods			
511	Tate Cheese Co.	Valley City	P9
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u>			
1226	County Line Cheese Co.	Shipsewana	M1
61	Goshen Milk Co., Div. of Orrville Milk Co.	Goshen	D1 D6 M2 M8 M9 M13
95	Graham Cheese Corp.	Elnora	C1 C2 C6 M3
119	Kraft Foods	Dale	C2 C16 M3
1123	Miami Valley Milk Producers Assn.	Muncie	B1 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
944	Milnot Co.	Warsaw	B1 M2 M9 M11 M17
65	New Paris Cry. Co.	New Paris	B1 M1 M2
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3
862	Wayne Coop. Milk Producers, Inc.	Ft. Wayne	D1 M1 M2 M7 M8
<u>IOWA-19</u>			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
346	Allerton Manufacturing Co.	Allerton	S5
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M12
66	Assoc. Milk Producers, Inc.	Corning	M1
71	Assoc. Milk Producers, Inc.	Festina	M1
118	Assoc. Milk Producers, Inc.	Jesup	D6 D8 M1 M2 M13
30	Assoc. Milk Producers, Inc.	Kimballton	B1 M1
75	Assoc. Milk Producers, Inc.	Lytton	D1 M1 M2
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P3 P4
55	Assoc. Milk Producers, Inc.	Ryan	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
296	Assoc. Milk Producers, Inc.	Sanborn	C1 D8 M2 M3 M15
96	*Assoc. Milk Producers, Inc.	Sibley	D1 D2 M2
295	Assoc. Milk Producers, Inc.	Sioux Center	M1
5	Assoc. Milk Producers, Inc.	Whittemore	C3 D8 M3
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	M1
12	Bancroft Coop. Cry.	Bancroft	M1
16	Bremer Coop. Cry Co.	Waverly	M1
21	Calhoun Coop. Cry.	Lansing	M1
23	Carnation Company (North Plant)	Waverly	D2 P4 P7 P8 S9
25	Carnation Company (South Plant)	Waverly	D2 P4 S6
302	Decorah Cry. Co.	Decorah	C3 M3 M15
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1 C1 C3 D1 M3 M15
1	Farmers Coop. Cheese Factory of Frankville	Postville	C3 M3
196	Farmers Coop. Cry. Assn.	Cresco	B1 D1 M12
198	Farmers Coop. Cry. Assn.	Garner	B1 M1
319	Farmers Coop. Cry. Co.	Greeley	M1
39	Farmers Coop. Cry. Co.	Waterville	M1
49	Farmers Creamery Company	Graettinger	M1
7	Gunder Coop. Cheese Factory	Postville	C3 M3 M14
304	Kesley Coop. Cry.	Kesley	M1
214	Lake Mills Coop. Cry.	Lake Mills	B1 M1
	Land O'Lakes	Hudson	P20
28	Ludlow Community Dairy, Inc.	Waukon	C3 M3
294	Meadow Land Dairy Assn.	Waukon	B1 D1 D6
666	Meinerz Creamery Co.	Cedar Rapids	M1
77	Meinerz Creamery Co.	Preston	C1 C17 C18 C21 M2 M3 M15
344	Meinerz Creamery Co.	Sully	M1
305	Meinerz Cry. of Iowa	Fredericksburg	B1 C1 C10 C17 D6 D8 M15
79	Mid-America Dairymen, Inc.	Brayton	M1
289	Mid-America Dairymen, Inc.	Des Moines	M1
292	Mid-America Dairymen, Inc.	Sully	M1
	Miss. Valley Milk Prod. Assn.	Corydon	M1
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1
22	Miss. Valley Milk Prod. Assn.	Hopkinton	C1 M3
61	Miss. Valley Milk Prod. Assn.	Waterloo	M1
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
89	Miss. Valley Milk Prod. Assn.	Luana	C1 C4 D8 M2 M3
288	Miss. Valley Milk Prod. Assn.	Maquoketa	B1 D1 D6 M8
76	Miss. Valley Milk Prod. Assn.	Waverly	M1
91	Oran Coop. Cry. Co.	Oran	M1
48	Potter Cheese Factories, Inc.	New Albin	C1 M3
314	Potter Siding Coop. Cry. Co.	Tripoli	B1 M1
93	Ridgeway Dairy	Ridgeway	C1 C6 M3
99	Schley Cheese Co.	Cresco	C3 M3 M14
325	St. Lucas Co-op Creamery	St. Lucas	M1
326	Stacyville Coop. Cry. Assn.	Stacyville	M1
106	State Center Farmers Coop. Cry. Assn	State Center	C3 M3
107	Twin County Dairy, Inc.	Kalona	C1 M3
34	Wapsie Valley Cry., Inc.	Independence	C3 M3
96	*Weldon Farm Products, Inc.	Sibley	P4
47	Wilton Milk Products Co.	Wilton	C1 M3
9	Wisconsin Dairies Coop.	Postville	M1
<u>KANSAS-20</u>			
102	All Star Dairy	Garnett	C3 M3
461	Assoc. Milk Producers, Inc.	Hillsboro	C1 D1 D8 M3 M15
497	Assoc. Milk Producers, Inc.	Linn	M1
105	Atwood Cheese, Inc.	Atwood	C1 M3
126	Bit O'Gold Cheese, Inc.	Wamego	C1 M3
180	Dwight-Alma Dairy Products	Alma	C1 M3
327	Mid-America Dairymen, Inc.	Ellis	M1
351	Mid-America Dairymen, Inc.	Erie	M1
120	Mid-America Dairymen, Inc.	Ottawa	M1
350	*Mid-America Dairymen, Inc.	Sabetha	B1 D1 D6 M2 M7 M8 P1
375	Pioneer Cheese Co.	Moundridge	C1 M3
149	Pioneer Cheese Co., Inc.	Hoisington	C3 M3
300	Richardson and Mattox Milk Transfer Station	Oswego	M1
428	Sekan Cheese Co.	Girard	P9

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<u>KENTUCKY-21</u>			
214	Albany Cheese Co.	Leitchfield	C3 M3
215	Armour Creameries	Elizabethtown	C1 C2 M3
236	Armour Creameries	Springfield	B1 C3 D1 D6 M3 M8 M9 P1 S26
234	Carnation Co.	Campbellsville	M1
222	Carnation Co.	Maysville	M11
228	Carnation Co.	Somerset	M1
216	Cudahy Co.	Cynthiana	C17 M3
223	Cudahy Co.	Harrodsburg	C17 C18 M3
230	Cudahy Co.	Russell Springs	C1 M3
224	Cudahy Co.	Tompkinsville	C1 M3
20	Dairyman's, Inc.	Louisville	D1 M2 M8
204	D. I. Manufacturing, Inc.	Glasgow	C1 C17 M3
240	DMI, Inc.	Louisville	S1 S2 S3 S4 S7 S18 S23 S25 S28 S29
221	Eagle Pass Cheese Co.	Albany	C3 M3
217	Hart County Cry.	Horse Cave	C3 M3
203	Kraft Foods	Lawrenceburg	C1 C2 M3
227	Kraft Foods	Owenton	C3 M3
	Sugar Creek Foods	Louisville	B1 B2 B3 P1
	Div. of Beatrice Foods		
208	Swift Edible Oil Co.	Glasgow	D8 S29
<u>LOUISIANA-22</u>			
1	Dairymen's Inc., Gulf Milk Div.	Franklin	B1 C3 C17 D1 M8
<u>MARYLAND-24</u>			
19	*Maryland-Virginia Milk Prod. Assn.	Laurel	B1 B3 D1 M8 P1
<u>MASSACHUSETTS-25</u>			
18	Yankee Milk, Inc.	W. Springfield	D1 M2 M8
19	Yankee Milk, Inc.	Andover	D1 M2 M8 M16
<u>MICHIGAN-26</u>			
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6 M1 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MICHIGAN-26 (Cont.)</u>			
226	Copper Country Dairy, Inc.	Dollar Bay	C1 C2 C3
439	Daggett Cheese Co.	Daggett	C1 C2 M3
436	Frigo Cheese Corp.	Carney	M1
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1
303	Kalamazoo Cry. Co.	Kalamazoo	B1 D1 D4 D6 M2 M9
117	Kraft Foods	Clare	C2 M3
137	Kraft Foods	Pinconning	C2 C5 C6 C7 M3
577	McDonald Coop. Dairy	Chesaning	M1 M2 M8 M9
548	Mead-Johnson & Co.	Zeeland	D1 P6 S14
123	Michigan Milk Producers Assn.	Ovid	B1 D1 D4 D6 D8 M1 M2 M9
380	Michigan Producers Dairy Co.	Adrian	M1 M2 M7 M8 M9
242	Michigan Producers Dairy Co.	Sebewaing	B1 D1 D4 D6 M1 M2 M9
518	Ontonagon Valley Coop.	Bruce Crossing	C3
152	Pet, Inc.	Charlotte	M1
17	Pet, Inc.	Wayland	S6
765	Peters Pak	Grand Rapids	B2 P1
611	Ross Laboratories	Sturgis	P6
783	Win Schuler's Inc.	Marshall	P9

MINNESOTA-27

001	Aitkin Coop. Cry. Assn.	Aitkin	M1
486	Albany Coop. Cry.	Albany	B1 M1 M7 M12
064	Almelund Cry. Co.	Almelund	M1
597	Annandale Coop. Cry. Assn.	Annandale	B1 M1 M7 M12
078	Assoc. Milk Producers, Inc.	Bagley	M1
613	Assoc. Milk Producers, Inc.	Clarkfield	C3 D8 M3 S3 S28
246	Assoc. Milk Producers, Inc.	Lake Benton	M1
476	*Assoc. Milk Producers, Inc.	New Prague	D1 M2
031	*Assoc. Milk Producers, Inc.	New Ulm	B1 B2 D1 D6 M13 M18 P1
515	Assoc. Milk Producers, Inc.	Owatonna	M1
506	Assoc. Milk Producers, Inc.	Paynesville	C1 C2 C3 D1 D8 M2 M3
366	Assoc. Milk Producers, Inc.	Pelican Rapids	D1 M1 M2 S22
355	Assoc. Milk Producers, Inc.	Rochester	C1 C3 C7 M3
218	Atwater Creamery Co.	Atwater	B1 M1 M7 M12
610	Big Stone Cheese Factory, Inc.	Canby	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
016	Blackduck Coop. Cry.	Blackduck	B1 M1
087	Blue Ox Coop. Cry.	Brainerd	B1 M1 M7 M12
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	M1
046	Bongards Creameries	Norwood	B1 C1 C2 C6 C7 D8 M15 P9 S3 S4 S10 S31
199	Braham Coop. Cry. Assn.	Braham	M1
489	Brooten Coop Cry. Assn.	Brooten	M1
256	Brownton Coop. Cry. Assn.	Brownton	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1 M1 M7 M12
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn	Cold Spring	B1 M1 M7 M12
229	Community Creamery	Lake Bronson	B1 M18
099	Concord Co-operative	West Concord	M1
139	Conger Coop. Cry. Co.	Conger	B1 M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	B1 M1 M7 M12
	Dawson Mills	Dawson	S35
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12 P15 S29
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	C3 M3 M14
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
239	Elysian Coop. Cry. Assn.	Elysian	M1
393	Erskine Cry. Assn.	Erskine	M1
652	F & A Cheese Co.	Bertha	M1
433	Fairfax Coop. Cry. Assn.	Fairfax	M1
521	Farmers Butter & Dairy Coop.	Bixby	M1
247	Farmers Coop. Cry. Assn.	Balaton	M1
351	Farmers Coop. Cry. Assn.	Eyota	B1 M1 M7 M12
377	Farmers Coop. Cry. Assn.	Goodridge	M1
245	Farmers Coop. Cry. Assn.	Hendricks	M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1
056	Farmers Coop. Cry. Assn.	Pillager	M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
406	Farwell Coop. Cry. Assn.	Farwell	M1
394	Fertile Cry. Assn.	Fertile	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
288	*First District Assn.	Litchfield	C1 D1 D8 M1 M2 M3 M7
225	First District Assn. (Sunburg Branch)	Sunburg	B1 M1 M2 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
289	Forest City Coop. Cry. Assn.	Litchfield	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
106	Garfield Coop. Cry. Assn.	Garfield	B1 M1 M7
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M1 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	B1 C1 C38 D1 D6 D8 M1 M3 M15
407	Glenwood Cry.	Glenwood	M1
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
166	Hoffman Coop. Cry. Assn.	Hoffman	B1 M1 M7 M12
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 M14
548	Inter-Lake Coop. Assn.	Browns Valley	M1
565	Janesville Cry. Assn.	Janesville	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraft Inc.	Melrose	C16 C17 M3
630	Kraft Inc.	R.R., Melrose	C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2 M7
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
202	Land O'Lakes, Inc.	Dalbo	C17 M2 M15
443	*Land O'Lakes, Inc.	Faribault	B1 D1 D6 D8 M2 P1 S1 S2 S3 S11 S23
398	*Land O'Lakes, Inc.	Fosston	D1 M2
157	Land O'Lakes, Inc.	Kenyon	B1 M1 M7
555	*Land O'Lakes, Inc.	Lake City	D1 D8 S23 S24
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	*Land O'Lakes, Inc.	Milaca	M1 M2
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	C1 C2 D1 D8 M2 M3
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 S2 S3
156	Land O'Lakes, Inc.	Pine Island	C1 D8 M3 M15
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	*Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2 S3
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
242	LeSueur Cheese Co., Inc.	LeSueur	C1 M3 M15
082	Leonard Coop. Cry. Assn.	Leonard	M1
306	Little Rock Coop. Cry. Co	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 M16 S14 S15 S18 S24 S25 S28 S29 S30
148	Maple Island, Inc.	Wanamingo	D1 D2 D4 P3 P4 P5 P6 S3 S14 S15 S18
353	Marigold Foods, Inc.	Rochester	M2 M4 M14
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
584	Meadow Land Dairy Assn.	Lewiston	M1
126	Meadow Land Dairy Assn.	Mabel	M1
127	Meadow Land Dairy Assn.	Preston	B1 D1 D4 D6 P5 P8 P15 S3 S4 S33
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
	Miami Margarine Co. Inc.	Albert Lea	P20
530	Mid-America Dairymen, Inc.	Benson	M1
533	Mid-America Dairymen, Inc.	Bertha	D8 M1
030	Mid-America Dairymen, Inc.	Essig	M1
093	Mid-America Dairymen, Inc.	Farmington	C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19
367	Mid-America Dairymen, Inc.	Fergus Falls	C1 M3 M15
259	Mid-America Dairymen, Inc.	Hutchinson	S17 S36
135	Mid-America Dairymen, Inc.	Twin Lakes	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 M15 S10
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 D8 P1
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 D8 M3 M15 S3 S4
485	Mid-America Dairymen, Inc. (Cry. Div.)	Winthrop	M1
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7 M12
109	Miltona Cry. Assn.	Miltona	B1 M1 M7 M12
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 M15 S10 S31
647	National Farmers Organization	Albertville	M1
529	National Farmers Organization	Appleton	B1 D1 M1 M12
638	National Farmers Organization	St. Charles	M1
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	M1
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D1 D6 D8 S3 S23 S25 S26 S28 S30
585	Nodine Coop. Cry. Assn.	Dakota	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	M1
636	Pace Dairy Foods Co.	Rochester	P9 P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M1 M7
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C1 C2 D3
425	Plummer Coop. Cry. Assn.	Plummer	M1
190	Potter Cheese Factories, Inc.	Hokah	C1 M1 M3
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	M1 B1
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7 M12
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Foods, Inc.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D6 D8 D9 M8 M13 S3 S4 S5 S25 S26 S28 S29
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1 M2
348	Shelly Farmers Coop. Cry. Assn.	Shelly	M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
602	Sonstegard Foods, Inc.	Howard Lake	S24
251	Southwestern Minnesota Dairy Assn.	Russell	M1
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1
635	Stauffer Chemical Company	Rochester	S10 S31 S33
615	Sugar Creek Foods	St. Paul	P1
	Div. of Beatrice Foods, Co.		
314	Swanville Coop. Cry.	Swanville	M1
380	Thief River Falls Coop. Cry. Assn.	Thief River Falls	B1 M1 M12
444	Treasure Cave, Inc.	Faribault	C16
384	Twin Ports Arrowhead Co-op Dairy	Hinckley	B1 M1 M7 M12
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M1 M7 M12

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
315	Upsala Coop. Cry. Assn.	Upsala	M1
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1 M1 M7 M12
114	Valley Cry. Assn.	Garfield	M1
098	Vernon Coop. Cry. Assn.	Hayfield	B1 C3 C41 D1 M14
453	Wannaska Cry. Assn.	Wannaska	M1
264	West Lynn Coop. Cry.	Hutchinson	M1
594	Wilson Coop. Cry. Assn.	Winona	M1
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1
133	Wykoff Coop. Cry.	Wykoff	M1
<u>MISSISSIPPI-28</u>			
12	Cooper Cheese Co.	Brooksville	C3 M3
20	McClendon Cheese Co.	Newton	C3 M3
31	McClendon Cheese Co.	Booneville	C3 M3
<u>MISSOURI-29</u>			
105	Carnation Company	Eldorado Springs	M1
108	Carnation Company	Mt. Vernon	M2 M5 M11
117	Carnation Company	Seymour	M1
144	Clearfield Cheese Co.	Clinton	P9
201	Foremost Foods Co.	Joplin	M2
207	Foremost Foods Co.	Springfield	M2
213	Frohna Creamery	Frohna	B1
228	Greenfield Cheese Co.	Greenfield	C1 M3
301	Kahoka Cheese Co.	Kahoka	C3 M3 P10
337	Kraft Foods	Springfield	C1 M3
397	Mansfield Cheese Corp.	Mansfield	C1 M3
513	*Mid-America Dairymen, Inc.	Cabool	M1 M2 M8
516	Mid-America Dairymen, Inc.	Chillicothe	M1 M2 M8
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M1
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M2
183	Mid-America Dairymen, Inc.	Emma	C1 M2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29 (Cont.)</u>			
528	*Mid-America Dairymen, Inc.	Lebanon	M1
414	Mid-America Dairymen, Inc.	Monett	C1 M3
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M1 M2 M8 M13 S5
424	Milnot Co.	Seneca	B1 M2 M11 M17
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
732	Pioneer Cheese Co. Inc.	West Plains	C1 M3
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 M2 M12 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
663	Sullivan County Cheese Co.	Milan	C17 M3
331	Worrel Transport	Mt. Grove	M1
<u>MONTANA-30</u>			
63	Consolidated Dairies of Lake County	Ronan	B1 C3
<u>NEBRASKA-31</u>			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 C1 D3 D5 D7 M3 M15
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C17 C18 M3
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
224	Kraft Foods	O'Neill	C1 M3
93	Leprino Cheese Manufacturing Co.	Chappell	C17 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
	*Mid-America Dairymen, Inc.	Lincoln	M1 M2 M7
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 M13 P1
58	Mid-America Dairymen, Inc.	Superior	C17 D8 M2 M3 S10
	National Farmers Organization	Creston	M1
202	Neu Cheese Company	Hartington	C1 C2 C7 C30 M3
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C1 C7 D8 M3 S28
146	Ord Cheese Co.	Ord	C1 M3
114	Oxford Cheese Corp.	Oxford	C1 C7 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31 (Cont.)</u>			
43	Ravenna Cheese Co., Inc.	Ravenna	C1 M3
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2
212	West Point Dairy Products Inc.	West Point	B1 M12
236	Otto Welke Transfer	Springview	M1
<u>NEW JERSEY-34</u>			
2430	Northfield Cheese Company	Northvale	P9
751	Scheps Cheese Co., Inc.	Paterson	C14 C17
<u>NEW YORK-36</u>			
0021	Bon-Ton Foods	Mamaroneck	P1
8608	Carnation Co.	South Dayton	M11
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 C17 D8 M3
2500	Dairylea Coop., Inc.	Horseheads	M8 M9
5630	Dairylea Coop., Inc.	Oneida	B1 D1 D6 M1 M2 M7 M8 M9 M13 P1
1563	Dairylea Coop., Inc.	Vernon	D1 M1 M2 M7 M8 M9
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Dellwood Foods, Inc.	Frasers	B1 C12 D1 D6 M4 S25
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdell	C9 C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 D1 M4
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
8629	McCadam Cheese Co., Inc.	Chateaugay	C1 C6 M3 M15
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 M8 M11
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 D6 D8 M8 M15 S27
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
0348	Queensboro Farm Products	Canastota	D1 M1 M8
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
5260	Sano Cheese, Inc.	Spencerport	C14 C15 C17 M14
823	Sorrento Cheese Co., Inc.	Buffalo	C14 C17 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEW YORK-36 (Cont.)</u>			
9077	Zenith-Godley Co., Inc.	New York	P1
<u>NORTH CAROLINA-37</u>			
77	Ashe County Cheese, Inc.	West Jefferson	C1 M3
76	Carnation Co.	Statesville	M11
<u>NORTH DAKOTA-38</u>			
47	Adams County Cry.	Hettinger	B1 C12
8	Bottineau Coop. Cry.	Bottineau	B1 M1
10	Capital City Cheese Co., Inc.	Bismarck	C3 M3 M14
05	Capital City Foods, Inc.	Bismarck	B1
27	Cass-Clay Cry., Inc.	Drake	M1
26	Cass-Clay Cry., Inc.	Edgeley	M1
25	*Cass-Clay Cry., Inc.	Fargo	B1 C12 D1 D6 M2 P1 S2
15	Cass-Clay Cry., Inc.	Jamestown	M1
13	Cass-Clay Cry., Inc.	Valley City	M1
19	Dickinson Cheese Co., Inc.	Dickinson	C1 M3 M14
21	Drake Coop. Cry.	Drake	M1
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1 M2
92	Emmons Co. Cheese Corp.	Strasburg	C3 M3
39	Hankinson-Milnor Coop. Cry.	Hankinson	M1
45	Hazen Cheese Co., Inc.	Hazen	M1
46	Hebron Coop. Cry.	Hebron	M1 M2
85	Lakeland Cheese Co.	Powers Lake	C1 M3
17	Lakeview Dairy	Devils Lake	M1
53	Lakota Cheese Co. Inc.	Lakota	B1 C1 M3
106	LaMoure Transfer Station	LaMoure	M1
82	Land O'Lakes, Inc.	Oakes	M1
59	Lefor Cheese Co., Inc.	Lefor	C1 M3
67	McClusky Coop. Cry.	McClusky	B1
112	Medina Cheese Co.	Medina	C1 M3
104	Peterson Creamery	Williston	B1
16	Powers Creamery	Crosby	B1
88	Rugby Creamery	Rugby	B1 C3
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3 M14
31	Tri-County Creamery	Glen Ullin	B1 M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38 (Cont.)</u>			
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
11	Whey-To-Go, Inc.	Bismarck	D8
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M3 M14
<u>OHIO-39</u>			
40	Beatrice Foods Co.	New Bremen	D1 D4 D8 M1 M2 M8
	Biery Cheese Co.	Louisville	P10
101	Brewster Dairy	Brewster	C2 C3 C4 M3 M14
	Canned Dairy Products Inc.	Newcomerstown	M21
74	Chief Dairy Products Co.	Upper Sandusky	P10
36	Cloverland Dairy	Flushing	B1 P1 M12
99	Cottage Cry. Co., Div. of Orrville Milk Co.	Orrville	B1
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M1 M2 M8 M9 M11
157	DMI Inc.	Pickerington	D1 S4 S23 P22
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M1 M2 M8
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
20	Fisher Cheese Co.	Wapakoneta	P9
903	Holmes Cheese Co.	Millersburg	C4 M3 M14 M15
154	International Automated Machines, Inc.	Perrysburg	P7
125	Miami Valley Milk Producers Assn.	Dayton	D1 M1 M2 M7 M8
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19 M2 M3
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14 M15
152	Minerva Dairy	Minerva	B1 C1 C2 C3 M2 M3
153	Nestle Co.	Marysville	S6 S7
28	Orrville Milk Co.	Orrville	D1 D4 D6 M2 M8 M13
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11 M17
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1 P1
30	Assoc. Milk Producers, Inc.	Tulsa	C1 C3 D1 D6 D8 M2 M3
87	Blaine Dairy Products Co.	Watonga	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OKLAHOMA-40 (Cont.)</u>			
70	Burkey Creamery	Cushing	B1
607	Wilsey Bennett Inc.	Oklahoma City	P1
<u>OREGON-41</u>			
56	Coquille Valley Dairy	Bandon	C1
38	Eugene Farmers Cry.	Eugene	B1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1
34	Mayflower Farms	Portland	B1 D1 D6
12	Raven Cry. Co.	Portland	P1
30	Tillamook County Cry. Assn.	Tillamook	B1
04	Wilsey Foods Co.	Salem	P20
<u>PENNSYLVANIA-42</u>			
051	Aldovin Dairy	Tunkhannock	B1 C12 D1 M4 M8
221	Beatrice Foods Co.	Somerset	D1
228	Bishoff Waynesburg Cry. Co.	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1
300	Carnation Co.	Cambridge Springs	M11
301	Carnation Co.	Corry	M1
229	L. D. Kallman Inc. T/A Dairy Sales Corp.	Coatesville	P1
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
190	Keller's Cry.	Harleysville	P1
037	Lehigh Valley Farmers Coop.	Allentown	C3 C12 D8 M3 M8 M15
310	Mountain Milk Co.	Shippensburg	M1
176	Northeast Dairy Coop., Fed., Inc.	Middlebury Center	B1 D1 D4 D6 M2 M7 M8 M9 M13
082	Penn Dairies, Inc.	York	D1 M1 M2 M7 M8 M9 M10
060	Ready Foods Products, Inc.	Philadelphia	M2 M6
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
130	Valley Creamery, Inc.	South Waverly	D1 B1
100	Zausner Foods, Inc.	New Holland	C10 C12 M4
<u>SOUTH DAKOTA-46</u>			
206	Assoc. Milk Producers, Inc.	Freeman	D1 D6 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1
208	Assoc. Milk Producers, Inc.	Lake Preston	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>SOUTH DAKOTA-46 (Cont.)</u>			
211	Assoc. Milk Producers, Inc.	Parkston	C1 M3
240	Bear Butte Cheese Factory	Sturgis	C1 C3 C7 M3
243	Big Stone Cheese Co.	Castlewood	M1
229	Big Stone Cheese Factory	Big Stone City	B1 B2 C1 C2 C17 C18 C19 C20 C21 C22 C34 M15
155	Black Hills Milk Producers	Rapid City	B1 D1 D6
203	Bowdle Cry. Co., Inc.	Bowdle	B1
102	Brown Swiss Milk Co.	Rapid City	M2
228	*Cass-Clay Cry., Inc.	Aberdeen	C3 M1 M3 M14
231	Ethan Dairy Products	Ethan	C2 M3
232	Eureka Cheese Factory	Eureka	C1 M3
233	Hoven Dairy Corp.	Hoven	C1 M3
244	Land O'Lakes, Inc.	Faulkton	M1
207	Land O'Lakes, Inc.	Lake Norden	M2 D1
156	*Land O'Lakes, Inc.	Sioux Falls	D1 M1 M2
111	Land O'Lakes, Inc.	Volga	B3 D1 D6 M2
219	Land O'Lakes, Inc.	Webster	M1
215	Landsberger Cry. & Produce Co.	Sisseton	B1
241	Rosebud Cheese Co.	Burke	C1 M3
212	Roslyn Cry. Co.	Roslyn	M1
213	Scotland Dairy Coop.	Scotland	B1 C1
137	Terrace Park Dairy	Sioux Falls	B1 P1 M2
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1 M3
237	Twin Dakotas Dairy Corp.	Pollock	C1 M3
234	Valley Queen Cheese Co.	Milbank	B1 C1 M3
238	Veblen Cheese Factory, Inc.	Veblen	C1 M3
<u>TENNESSEE-47</u>			
328	Avalon Cheese Co.	Ardmore	C3 M3
036	Bassett's Dairy Prods Inc.	Bristol	M1
321	Bedford Cheese Co.	Shelbyville	C1
335	Dairymen Inc.	Chattanooga	B1
313	Dairymen Inc.	Lewisburg	B1 D1 M2 M8
331	D. I. Manufacturing, Inc.	Gallatin	B1 M1 M2 M8
324	Kraft Foods	Fayetteville	C4 M3
316	Kraft Foods	Gallatin	C1 C2 M3
318	Kraft Foods	Greeneville	C3 M3
326	Pet, Inc.	Greeneville	M11
311	Rutherford County Coop. Cry.	Murfreesboro	C1 M3
327	Sugar Creek Foods	Knoxville	B1 P1
	Div of Beatrice Foods		

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>TENNESSEE-47 (Cont.)</u>			
312	Swift & Co.	Lawrenceburg	C1 M3
330	Swift & Co.	Nashville	B1 P1
332	Tennessee Cheese Co.	Woodbury	C3 M3
<u>TEXAS-48</u>			
0905	Assoc. Milk Producers, Inc.	Muenster	C1
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	B1 D1 M2 M8
5482	Carnation Co.	Sulphur Springs	M2 M11
6101	Collier Industries	Ft. Worth	B1 P1
7868	Navasota Cheese Co., Inc.	Navasota	C1 C3
<u>UTAH-49</u>			
64	Clearfield Cheese Co.	Wellsville	P9
61	Gossner Cheese Factory	Logan	B1 C1 C4 C7
44	L. D. Schreiber Cheese Co., Inc.	Logan	P9 P10
57	UCN Dairy Association	Beaver	C1 M3
63	Western Dairy Coop. Inc. (WDCI)	Richmond	B1 C3
08	Western General Dairies Ogden Division	Ogden	B1 C1 D8 S33
04	Wilsey Foods Inc.	Salt Lake City	P1
<u>VERMONT-50</u>			
11	Grafton Village Cheese Co., Inc.	Grafton	C1 P10
08	Hood, H. P. & Sons	Newport	D1 D4
03	Hood, H. P. & Sons	St. Albans	B1 C12 D1 D6 D8
40	Kraft Foods	Middlebury	C4 C14 M3
39	Kraft Foods	Troy	C1 M3
41	Lucille Farm Products, Inc.	Swanton	C17 C18 M2
60	St. Albans Coop. Cry.	St. Albans	B1 D1 D10 M8
<u>VIRGINIA-51</u>			
9410	Beatrice Foods Company Valley Milk Producers Div.	Strasburg	B1 D1 M8
9412	Kraft Foods	Independence	C1 M3
9414	Pet Milk Co.	Abingdon	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WASHINGTON-53</u>			
23	Arden Farms Co.	Moses Lake	B1
77	Commercial Creamery	Spokane	B1 P1
76	Consolidated Dairy Products Co.	Seattle	P1 P9
62	Consolidated Dairy Products Co.	Spokane	D1 M2
11	Darigold Farms	Chehalis	C3 M14
48	Darigold Farms	Issaquah	B1 D1 D6 P1
03	*Darigold Farms	Lynden	D1 D6 M2
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C3 C7 C17
25	Foremost Foods Co.	Seattle	B1
35	Inland Empire Dairy Assn.	Spokane	B1
75	Turner & Pease Co.	Seattle	P1

WISCONSIN-55

Old No.	New No.		
363		A-G Coop. Cry.	B1 C3 M3
1258		Alaska Farmers Coop.	C1 C2 M3
358		Alcam Cry. Co.	B1 M18
1430		Alder Creek Cheese Factory	C1 C2 C7 M3
310		Alto Coop. Cry., Astico Div.	M1
0112		Alto Coop. Cry.	C3 M1 M3 M14
0305		Alto Coop. Cry., Westfield Div.	C1 C2 M3
835		Amery Foods Co.	B1
0528	1528	Andersonville Coop. Dairy	C3 M3
2108		Arpin Dairy	C3 C17 C18 M3
1244		Arthur Dairy	C1 C2 C7 M3
1949		Assoc. Milk Producers, Inc., Marathon-Clark District	C3 M3
71		Assoc. Milk Producers, Inc.	M1
483		Assoc. Milk Producers, Inc.	M1
0226		Assoc. Milk Producers, Inc.	C1 C3
152		Assoc. Milk Producers, Inc.	C1 M1 M3 M14
0224	1224	Assoc. Milk Producers, Inc.	C3 M1 M3
6		Assoc. Milk Producers, Inc.	D1 M1 M2 M8 M9
425		Assoc. Milk Producers, Inc.	P9 P10
410		Assoc. Milk Producers, Inc.	M1
1		Assoc. Milk Producers, Inc.	D1 M1 M2
1937		Bahl "A" Milk Co. Inc.	C1 C2 C4 C7 M1 M3
0495		Bamford Cheese Factory	C20 C21 M3
0730		Bear Valley Cheese Factory	C1 C3 M3
123		Beatrice Foods Co., Wright & Wagner Div.	C25 C29 D1 P17 S3 S7

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
140	Beechwood Cheese Co.	Adell	C5 C6 M3
1038	Belle Plaine Cheese Factory	Shawano	C1 C2 M3
1265	Bellinger Dairy	Thorp	C3 M1 M3
1246	Benecke's Cheese Factory	Denmark	C3 M3
844	Biggs Cheese Co.	Argyle	C1 C2 C7 M3
0980	Biglow Butter & Cheese Factory	Avoca	B1 C3 C5 C6 C7 M3
1966	Bletsoe Dairy Inc.	Neillsville	C1 C3 M3
2050	Blue Star Cheese Factory	Denmark	C1 C2 M3
0204	Borden Foods Co.	New London	C1 C2 C3 C4 C6 M1 M3 M15 P10
487	Borden Foods Co.	Plymouth	P9 P10 P19
0343 1343	Bosstown Cheese Factory	Richland Center	C1 M3
0669	Branch Cheese Co.	Branch	C3 C17 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
0949	Brookside Cheese Factory	Stratford	C1 M3
1259	Brush Hollow Cheese Factory	Viroqua	C3 M3
0156	Brushville Cheese Factory	Pine River	C1 M3
0472 1472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C3 M3
298	Burnett Dairy Cry.	Grantsburg	C1 C2 C17 C18
1849	Butternut Cheese Factory	Butternut	C3
0700 1700	Cady Cheese Factory	Wilson	C3 M3
498	Calumet Cheese Co. Inc.	Hilbert	P9 P10 P19
499	Carnation Co.	Chilton	D2 P4
740	Carnation Co.	Oconomowoc	P7 S6 S7 S13
0336	Carr Cheese Factory	Cuba City	C1 C2 C5 C6 M3
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C2 C3 M3
0250	Catawba Cry. & Cheese Factory	Catawba	C3 M3
0671	Cedar Grove Cheese Factory	Plain	C3 M3
138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 C7 M3
160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
0109 1109	Chaseburg Coop. Cry.	Chaseburg	C1 M3
821	Cheez Company Inc.	Wisconsin Rapids	P9 P10
0440 1440	Cherry Grove Cheese Factory	Edgar	C3 M3
1065	Cherryland Dairies	Casco	C1 C2 M3
1889	Chili Milk Pool Coop.	Chili	C1 C2 M3 M14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
0746	1746	Clark County Central Cheese Factory	Greenwood C3 M3
337		Clifton Farmers Coop. Cry.	Camp Douglas M1
0477	1477	Clover Belt Cheese Factory	Edgar C2 C6 C17 M2 M3
0501		Clover Cream Dairy Products Co.	Marshfield C3 C17 M3
0956		Clover Hill Dairy Co.	Stratford C3 M3 M14
0871		Cloverleaf Cheese Factory	Neenah C1 C2 M3
0451		Cloverleaf Cheese Factory	Stanley C3 M3
1515		Coleman Cheese Factory	Coleman C1 C17 C18 C34 M8
288		Connorsville Coop. Cry.	Downing M1
0319		Conrath Coop. Dairy	Conrath C3 M3
2		Consolidated Badger Coop.	Appleton D1 M1 M2 M7 M8 S26
75		Consolidated Badger Coop.	Iola M1
1950		Consolidated Badger Coop.	Marshfield C1 M3
115		Consolidated Badger Coop.	Medford M1
362		Consolidated Badger Coop.	Shawano M1
197		Consolidated Badger Coop.	Wittenberg B1 M1 M2 M8 M9 M19
369		Coon Valley Coop. Cry.	Coon Valley C1 M3
1413		Country Delight, Inc.	Fennimore M1
0540	1540	County Line Cheese Co.	Oconto C1 M3
648		Crystal Lake Cheese Factory, Inc.	Comstock C1 C2 C3 C5 C6 C8 C37 M3
255		Cuba City Cry.	Cuba City M1
289		Dairy Maid Coop.	Augusta C1
0290		Delmar Cheese Factory	Boyd C1 C2 C3 M3
759		Deltown Chemurgic Corp.	Belleville D4 D8 M15 P17 S25 S28
0145		Dorchester Cheese Co.	Dorchester M1
1349		Dupont Cheese Factory	Marion C2 M3
1245		Duvall Farmers Cheese Coop.	Luxemburg C1 M3
1289		East Krok Cheese Factory	Kewaunee C1 C2 M3
1955		Eau Galle Cheese Factory	Eau Galle C20 C21 M3
0493		Edelweiss Cheese Co.	Marshfield C3 M3
1498		Edsedell Cheese Factory	Cadott C3 M3
1025		Eiler's Cheese Factory	DePere C1 C2 M3
84		Elactic Factory	Arena C3 M3
0735		Elk Creek Cheese Factory	Viola C3 M3
365		Elk Creek Cheese Co., Inc.	Independence C1 C2 C7 M3
0201		Ellisville Coop. Dairy Assn.	Luxemburg C1 C2 M3
356		Ellsworth Coop. Cry.	Ellsworth B1 C3
1531		Elm Dairy Coop. Assn.	Coleman C1 M3
1514		Elmdale Cheese Factory	Greenwood C1 M3
0992		Elmwood Cheese Factory	Little Suamico C2 C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
284	Elroy Community Dairy Coop.	Elroy	C3 M3
0878	Excelsior Dairy Assn.	Blue River	C1 M3
353	F&A Dairy Products	Dresser	C17 C18 M3 P14
0754	Fairview Cheese Factory	Bowler	C1 M3
1090	Fairview Cheese Factory	Lancaster	C1 M3
23	*Falls Dairy	Colfax	D1 M1 M2 M7 M8 M9
301	*Falls Dairy Co.	Jim Falls	B1 C3 C38 M1 M3 M7 M12
313	Falls Dairy Co.	Osseo	M1
385	Falls Dairy Co.	Stanley	M1
0101	Farmers Cry. Co. of Bangor	Bangor	C3 M3
1355	Fennimore Branch Cheese Coop.	Fennimore	C1 M3
2122	Ferryville Cheese Factory	Ferryville	C1 C2 M3
1855	Foremost Blue Moon	Thorp	C3 C16 C36 C43
1012	Foremost Foods Co.	Medford	D2 P4 S4
0502	Foremost Foods Co.	Marshfield	M15
778	Foremost Foods Co.	Plover	D8 S10 S31 S32 S33
747	Foremost Foods Co.	Waupun	M15
0164	Forest Spring Cheese Factory	Mt. Calvary	C1 C2 C3 C6 C7 M3
0990	Four Corners Cheese Factory	Curtiss	C1 C2 M3
0750	Frankfort Cheese Factory	Edgar	C1 M3
2201	Frigo Cheese Corp.	Lena	C14 C15 C17 C18 C19 M1 M2 M3
1128	Frigo Cheese Corp.	Manawa	M1
0141	Frigo Cheese Corp.	Wyocena	C16 M1
0157 1157	Fritsch Cheese Factory	Cobb	C1 C2 C6 M3
1575	Gad Cheese Factory	Medford	C3 M3
3	Galloway-West Co.	Fond du Lac	B1 C1 C11 C29 D1 D6 D8 M1 M7 M10 S24 S26
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1 C2 M3 M14
0413	Golden Glow Cheese Factory	Soldiers Grove	C3 M3
1853	Golden Guernsey Coop.	Chilton	C1 C3 M3
184	Golden Guernsey Dairy Coop.	Waukesha	M1 M2
1932	Gopher Hill Cheese Factory	Hortonville	C1 M3
0653	Graf Cry. Co., Inc.	Zachow	B1 B2 M18 P1
0108 0151	Grand Meadow Coop. Dairy Co.	Stratford	C3 M3
1520	Grass Lake Cheese Factory	Shawano	C1 C2 M3
721	Great Atlantic & Pacific Tea Co.	Manitowoc	D2 P4
0667	Green Valley Cheese Co.	Cecil	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
1866	Greenwood Milk Products Coop.	Greenwood	C1 C2 C7 M3
0194	Halder Coop. Dairy	Mosinee	C3 M3
0776 1776	Halvorson Dairy	Colby	C1 C2
0196 1154	Harris Cheese Factory	Unity	C1 C2 M3
0873	Handrick Cheese Factory	Marion	C1 C2 M3
0834	Hatchville Cheese Factory	Menomonie	C3 M3
512	Hay Hollow Cheese Factory	Blanchardville	C1 C5 C6 M3
0288 1288	Hazelton Cheese Factory	Bagley	C1 M3
524	Health Valley Cheese Factory	Juda	C1 C5 C6 C37 M3 M14
0910	Hebels Corners Cheese Factory	Denmark	C1
2037	Heberlein Cheese Factory	Boscobel	C3
1444	Hemlock Cheese Factory	Greenwood	C3 M3
368	Hiawatha Valley Dairies	Pigeon Falls	C3 M3
7	Hiawatha Valley Dairies Coop.	Sparta	B1 D1 M1 M7 M12 P1
0676	Hicks Cheese Co.	Shullsburg	C1 M3
1512	Hillside Coop. Cheese Mfg.	Stratford	C3 M3
0808 1808	Hillside Coop. Dairy	Denmark	C1 C2 M3
1196	Hoernke Cheese Factory	Merrill	C3 M3
339	Hoffman Corners Coop. Cry.	Kendall	M1
1997	Hollandale Cheese Co.	Hollandale	C1 C2 M3
2008	Homeland Dairy	Mauston	C1 C2 C6 M3
0280	Honey Bee Cheese Factory	Marathon	C1 C2 M3
326	Hustler Coop. Cry.	Hustler	M1
0199	Indian Head Cheese Factory	Soldiers Grove	C3 M3
0559	InoFood Corp.	Merrill	M1
1273	Irish Valley Cheese Factory	Plain	C1 C2 C6 M3
0987	Iron River Cheese Factory	Iron River	C3 M3
0977	Issar Cheese Factory	Seymour	C1 M3
0711 1711	Kasson Cheese Co., Inc.	Brillion	C1 C3 C17 C18 C19 M1 M2 M3 M14
48	Klondike Cheese Coop.	Monroe	C1 C2 C5 C6 C7 M3
1325	Kraft Foods	Antigo	C20 C21 M1 M3
181	Kraft Foods	Milan	C20 M1 M3
0311	Krakow Cheese Factory	Krakow	C1 M3
0401 1401	Krause Dairy Corp.	Oconto Falls	C1 M3 M14
1702	Kriewaldt Cheese Factory	Shawano	C1 M3
1747	LaFarge Cry. Co.	LaFarge	C1 C3 M3
0635	Lakeside Cheese Factory	Kiel	C1 C2 M3 M14
291	Lake-to-Lake Dairy Coop.	Denmark	B1 D1 D6 M1 M8 M13
0398	Lake-to-Lake Dairy Coop.	Kiel	B1 C1 C2 C5 C6 C7 M1 M14 P10

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<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
413	*Land O'Lakes, Inc.	Eau Claire	D2 P4 P15 S7 S25 S28
350	Land O'Lakes, Inc.	Clear Lake	M11 M17 S21 S35
295	Land O'Lakes, Inc.	Mondovi	M1
57	Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10
0313 1155	Laney Cheese Factory	Pulaski	C1 M3
2124	Larson Cry. Co.	Gays Mills	C3 M3
376	Level Valley Dairy Co.	West Bend	B1 B3 B4 B5 M5 P1
1556	Liberty Coop. Cheese	Kennan	C3 M3
0425 1425	Liberty Pole Dairy Products	Viroqua	C3 M3
0279	Lima Cheese Factory	Waldo	C1 C17 M1 M3 M14
0499 1499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3
1097	Linden Cheese Factory	Linden	C1 C6 M3
2158	Livingston Creamery	Livingston	C3 M3
1505	Lone Pine Cheese Factory	Platteville	C1 M3
292	Lov-It-Cry. Co.	Green Bay	B1 B6 M18 P1
1039	Lugano Cheese Co.	Monroe	C17 M3 M14
1522	Lynn Dairy	Granton	C1 C2 M3 M14
1522	Lynn Proteins	Granton	M20
307	Madison Dairy Produce Co.	Madison	B1 M12 P1
1551	Maple Grove Cheese Factory	Milladore	C1 C2 M3
0484 1484	Maple Hill Coop. Dairy Assn.	Boyd	C1 C2 C3 M3
82	Maple Leaf Cheese Coop.	Albany	C1 C2 C5 C7 M3
0764	Maple Ridge Coop. Cheese Co.	Boscobel	C3 M3
58	Marathon Cheese Corp	Marathon	P10
	Main Plant		
1266	Marathon Cheese Factory	Marathon	C1 C3 M3
1092	Marshall Coop. Assn.	Conrath	C1 C2 C3 M3
0696	Masanz Dairy	Neillsville	C1 C3 C6 M3
1519	Matteson Cheese & Butter Co.	Clintonville	C1 M3
325	Mauston Coop. Cry.	Mauston	C1 M3
516	Mayer Cheese Co.	Brownstown	C4 C6 M2 M3
8-2767	Merrick Foods	Union Center	P3 P11 P15 P17
285	Mid-America Dairymen, Inc.,	Baldwin	M1 M2 M7
	Northern Div.		
300	Mid-America Dairymen, Inc.	Bloomer	M1
0823 1159	Mid-Port Cheese Factory	Cashton	C1 M3
1241	Midway Coop. Cheese Factory	Cashton	C3 M3
1554	Mill Creek Cheese Factory	Arena	C1 M3
660	Milwaukee Cheese Co.	Monroe	C1 C2 C5 C6 M3 M14
436	Mindoro Coop. Cry. Assn.	Mindoro	C1 C2 C7 M1 M3
0839	Mineral Point Cheese Co.	Mineral Point	C1 M1 M3
2062	Mississippi Milk Producers Assn.	Eastman	C3 M3
823	Miss. Valley Milk Prod. Assn.	Gratiot	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
0447	Moquah Cheese Factory	Ashland	C3 M3
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1 M3
0306	Morrison Coop. Dairy	Greenleaf	C1 M3
0610	Mount Sterling Cheese Factory	Mt. Sterling	C1
1433	Mullins Cheese Inc.	Riplinger	C1 M3
	Riplinger Div.		
782	National Farmers Organization	Chetek	M1
772	National Farmers Organization	Dickeyville	M1
812	National Farmers Organization	Curtiss	M1
773	National Farmers Organization	Menasha	M1
794	National Farmers Organization	Sauk City	M1
770	National Farmers Organization	Taylor	M1
793	National Farmers Organization	Tomah	M1
328	Nelson Cheese Co.	Nelson	C1 M3 M14
0365	Neumann's Dairy	Brillion	C3 M3
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3 M3
0525	North Hendren Coop. Dairy	Willard	C2 M3
0155	North Osborne Cheese Factory	Seymour	C2 C4 M3 M15 P10
106	Northern Wisconsin Cry. Assn.	Oconto Falls	M3
340	Norwalk Cheese Coop.	Norwalk	C3 M3
0939	Oak Grove Cheese Factory	Clintonville	C1 C2 M3
0716	Osman Coop. Dairy Assn.	Newton	C1 C2 C6 C7 M3 M14
405	Osseo Coop. Cry Co.	Osseo	M1
0863	Outagamie Producers Coop.	Black Creek	C1 C2 C5 C30 M1 M3 M14 M15
308	Pabst Farms, Inc.	Belleville	B1 M1 M2 M7 M12
4	Pabst Farms, Inc.	Oconomowoc	D1 D6 D8 M1 M2 M7 M8 M9 S25 S28
0744	Patch Grove Creamery	Patch Grove	C1 M3
445	Pauly Cheese Co., Div. of Swift & Co.	Green Bay	P9 P10
6-44	Pauly Cheese Co., Div. of Swift & Co.	Juneau	P10
6-46	Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10
0771	Penn Hollow Cheese Factory	Avoca	C1 C2 C3 C6 M3
334	Pine River Dairy Co.	Manitowoc	B1 M12
0701	Pine River Farmers Dairy Coop.	Merrill	C2 C3 M3
1797	Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3 M3
0106	Pleasant Corners Cheese Factory	Suring	C1 C2 M3
0991	Pleasant Valley Cheese Factory	Spring Green	C3 M3 M14

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
1539	Pleasant View Cheese Factory	Appleton	C1 M3
1271	Pleasant View Coop. Cry. Co.	Medford	C1 C2 M3
1313	Pleasant View Dairy	Loyal	C1 C2 M3
141 1141	Polk Dairy Cheese Factory	Jackson	C5 M3
0835 1835	Preston Dairy Coop.	Fennimore	C1 M3
2030	Readstown Cry. Co.	Readstown	B1 C3
2178	Red Mound Cheese Factory	DeSoto	C3 M3
0723	Redville Dairy, Inc.	Greenwood	C18 M2 M3
2003	Retreat Cheese Factory	DeSoto	C1 M3
35	Rice Lake Cry. Co.	Rice Lake	B1 B3 D1 D8 M10 M15
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
1209	Rocky Ridge Coop. Dairy Co.	Mosinee	C2 M3
0931	Rogersville Cheese Factory, Inc.	Rosendale	C17 C18 M2 M3 M14
1458	Rose Brook Cheese Factory	Shawano	C2 M3
0330 1330	Roselawn Cheese Factory	Colby	C3
1061	Rosewood Dairy	Algoma	C1 C2 M3
0272 1272	Rosiere Coop. Cheese Factory	Casco	C1 C2 M3
398 1156	Roy's Sanitary Dairy	Monroe	B1
148	Ryser Bros. of Wisconsin Inc.	Mt. Horeb	C1 C4 C5 C6 C7 C13 M3 M14
1785 0495	S&R Cheese Corp.	Plymouth	C17 C18 C20 C21 M2 M3 M14
343	*Safeway Stores, Inc.	Durand	D2 P4
2048 0330	Sanitary Cry.	Boscobel	B1 C1
10	Sanna Division, Beatrice Foods Company	Menomonie	B1 D1 D2 M1 M2 P4 P5 P7 S6 S7 S11 S17 S18 S20 P17
777	Sanna Division, Beatrice Foods Company	Vesper	P7 P17 S6 S7 S17
491	Sargent Cheese Co. Inc.	Plymouth	P10
1076	Schlinsog Dairy Inc.	Loyal	C1 M3
0249	School Grove Dairy Coop.	Brillion	C3 M3 M14
443	Schreiber, L. D. Co.	Green Bay	P9 P10
0795	Schultz Cry. Co.	Antigo	C1 C2 M1 M3 M14
2118	Schurman's Butter & Cheese, Inc.	Bloomington	C1 C2
820	Schurman's Butter & Cheese, Inc.	Lancaster	C1 C2 C6 C7 M3 M14 M15
1238	Sherry Dairy	Sherry	C1 C2 C6 M3
636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3 M14
127	Sneider Dairy Co., Inc.	Wausau	C3 M3
0130 1130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
240	South Alma Cheese Factory	Alma Center	C17 M3
1164	South Chase Cheese Factory	Pulaski	C1 M3
0832	South Side Cheese Factory	Fairchild	C1 C7

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
373	Spooner Coop. Cry.	Spooner	B1 C3 C5 C7
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Factory	Coleman	C1 M3
0285 1285	Star Valley Cry. Co.	Soldiers Grove	C3 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M2 M3
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17 C18 M1 M2 M3 M14
1891	Stella Cheese Co., Div. of Universal Foods	Clayton	C20 C21 C36 M2 M3
2144	Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland	C20 C21 C22 C34 C42 M1 M2 M3
2120	Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville	C17 C18 M2
0120 1120	Steve's Cheese Co.	Denmark	C1 C2 M3 M14
8-1244	Sturm, A. & Sons, Inc.	Manawa	D2 P1 P3 P4 P7 P16
1823	Stephensville Cheese Factory	Hortonville	C3 M3
0475	Suemnicht Cheese Co.	Loganville	C1 M1 M3
1608	Summit Cheese Co.	Wilson	C1 C2 C3 M3
186	Sunny Creek Cheese Factory	Randolph	C5 M3
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C1 C2 M3
210	Swift & Co.	La Crosse	P1
0739	Sylvan Cheese Factory	Richland Center	C3 M3
0630	Thiry Daems Cheese Factory	Luxemburg	C3 M3
0341 1341	Tolibia Cheese Mfg. Corp.	Fond du Lac	C16 C17 C18 M3 P14
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C2 C7 M3
0197 1197	Tramway Cheese Factory	Menomonie	C1 C3 M3
1261	Twelve Corners Cheese Factory	Black Creek	C1 C3 M3
286	Twin Ports Arrowhead Coop., Dairy	Superior	B1 C1 D1 D6 D8 M2
1508	Twin Town Cheese Factory	Almena	C20 C21 M2 M3
406	Unity Coop. Cry.	Strum	M1
1369	Unity Dairy Products	Unity	C2 C3 M3
1986	Wakefield Cheese Factory	Dodgeville	C3 M3
1074	Warner Creek Cheese Factory	Hillsboro	C3 M3
1305	Washington Cheese Factory	Cecil	C1 M3
372	Westby Coop. Cry.	Westby	B1 C3 C12 M1 M3 M14
2126	West Prairie Cheese Factory	Viroqua	C3 M3
0410 1410	Weyauwega Milk Products, Inc.	Weyauwega	B1 C1 C3 M1 M3
0901	Weyauwega Star Dairy	Weyauwega	C2 M3
0972	White Clover Cheese Factory	Sheboygan Falls	C1 C2 M3
0905	White Clover Dairy Co., Inc.	Kaukauna	C1 C6 C30 C31 M1 M3
1784	Wild Cherry Dairy	Thorp	C1 C2 C7 M3
1108	Wild Rose Cry. Coop.	Wild Rose	C1 C2 M3

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
399	Wisconsin Dairies Coop.	Barron	C1 C2 C3 C5 C6 C7 M3 M15
350	Wisconsin Dairies Coop.	Clear Lake	M1
294	Wisconsin Dairies Coop.	Cochrane	C3 M1 M3
360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M8 P1
0107	Wisconsin Dairies Coop.	Richland Center	C3 D8 M1 M3 M14 M15
361	Wisconsin Dairies Coop.	Sauk City	D1 D4 D6 D8 D9 M1 M2 M7 M8 M9 M13 M14 M15 P15 S2 S3 S28
324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 M1 M3 M14 M15
74	Wohlt Cheese Corp.	Fremont	P9
8-2770	Wohlt Cheese Corp.	Weyauwega	P9
1718	Wrightstown Milk Prod.	Wrightstown	M1
304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1 B6 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
309	Zanders Cry., Inc.	Cross Plains	B1 M18 P1
<u>WYOMING-56</u>			
14	Custom Dried Foods	Afton	P23 P24
11	S.V. Cheese Corp.	Thayne	C14 C17 C18

*USDA resident grading service provided.

LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$9.65 for each testing request or certificate issued.)

(a) Dry Milk and related products.

Total fat (ether extraction) -----	3.50
Moisture -----	2.70
Titratable acidity -----	1.35
Solubility index -----	1.80
Scorched particles -----	1.80
Bacterial plate count -----	3.50
Bacterial direct microscopic count -----	5.25
Flavor -----	.90
Whey protein nitrogen -----	8.80
Vitamin A -----	17.45
Alkalinity of Ash -----	19.30
Dispersibility -----	8.80
Coliform (solid media) -----	3.50
Salmonella -----	14.00
Phosphatase -----	19.30
Oxygen -----	10.45
Density -----	1.35

(b) Condensed milk and related products.

Fat (ether extraction) -----	5.25
Total solids -----	3.50
Sugar (sucrose) -----	19.30
Net weight (per can) -----	2.15
Flavor, color, body, texture -----	1.35

(c) Cheese and related products

Moisture -----	3.50
Moisture in duplicate -----	5.25
Total fat (ether extraction) -----	6.15
Moisture & fat (dry basis) complete -----	9.65

(d) Butter and related products.

Moisture -----	3.50
Fat -----	6.95
Salt -----	3.50
Complete Kohman analysis -----	10.45
Fat and moisture (same sample) -----	8.80
Flavor, odor, body, texture -----	1.80
Peroxide value -----	19.30
Free fatty acid -----	8.80
Yeast and mold -----	4.40
Proteolytic count -----	4.40

(e) Corn-Soya-Milk.

Sieve test -----	3.50
Density -----	1.35
Bostwick—uncooked -----	4.40
Bostwick—cooked -----	8.80
Protein (Kjeldahl) -----	8.80
Fat (Soxhlet) -----	6.15
Moisture -----	2.70
Crude fiber -----	12.25
Flavor -----	.90

See next page for address and telephone of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$19.30 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.

D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection,
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	PLANT INSPECTION, GRADING AND LABORATORY SERVICE R. F. Hedtke, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 630 Sansome Street, Room 754 San Francisco, California 94111	AC 415 556-5585
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	PLANT INSPECTION AND GRADING SERVICE H. K. Linden, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 110 South Fourth Street, Room 242 Minneapolis, Minnesota 55401	AC 612 725-2246
	LABORATORY SERVICE Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	PLANT INSPECTION AND GRADING SERVICE K. R. Olson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 610 South Canal St., Room 664 Chicago, Illinois 60607	AC 312 353-6680
	LABORATORY SERVICE Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
Connecticut, Delaware Florida, Georgia, Maine Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	PLANT INSPECTION AND GRADING SERVICE L. C. Iverson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA U.S. Court House & Federal Bldg. 100 South Clinton St., Room 1205 Syracuse, New York 13202	AC 315 423-5325 (Commercial) 950-5325 (Government FTS)
	LABORATORY SERVICE Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525

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